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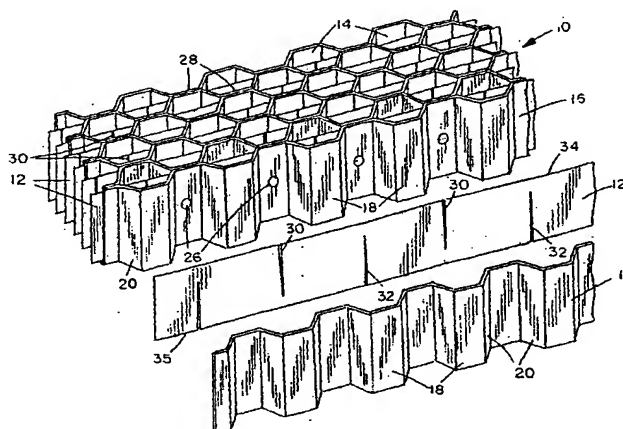
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(54) Title: HONEYCOMB CELL STRUCTURE AND METHOD OF MANUFACTURE



(57) Abstract: A honeycomb cell structure (10) has a plurality of first strips (16) each formed into a generally zig-zag configuration and placed side by side to form a plurality of rows of cells in a generally honeycomb configuration with nodes (28) between adjacent cells in each row, and a plurality of second strips of brazing foil (12). Each second strip is positioned between a respective pair of adjacent first strips and the first and second strips are secured together at each node such that a brazing foil strip extends across each cell in each row of the honeycomb. The second strips have a series of spaced slits (30) extending transversely from at least one side edge across at least a distance equal to greater than half of the width of the second strip, with at least some of the slits being located within the cells.

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 01/44176

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B23K1/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B23K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC, COMPENDEX

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 117 298 A (ALLOY SPOT WELDERS INC) 12 October 1983 (1983-10-12) page 2, line 77 - line 88; figure 4 ----	1-4,6-10
A	EP 0 437 626 A (SHOWA AIRCRAFT IND) 24 July 1991 (1991-07-24) abstract ----	1-12
A	US 4 491 265 A (ITTNER GARY N ET AL) 1 January 1985 (1985-01-01) cited in the application abstract -----	1-12

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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